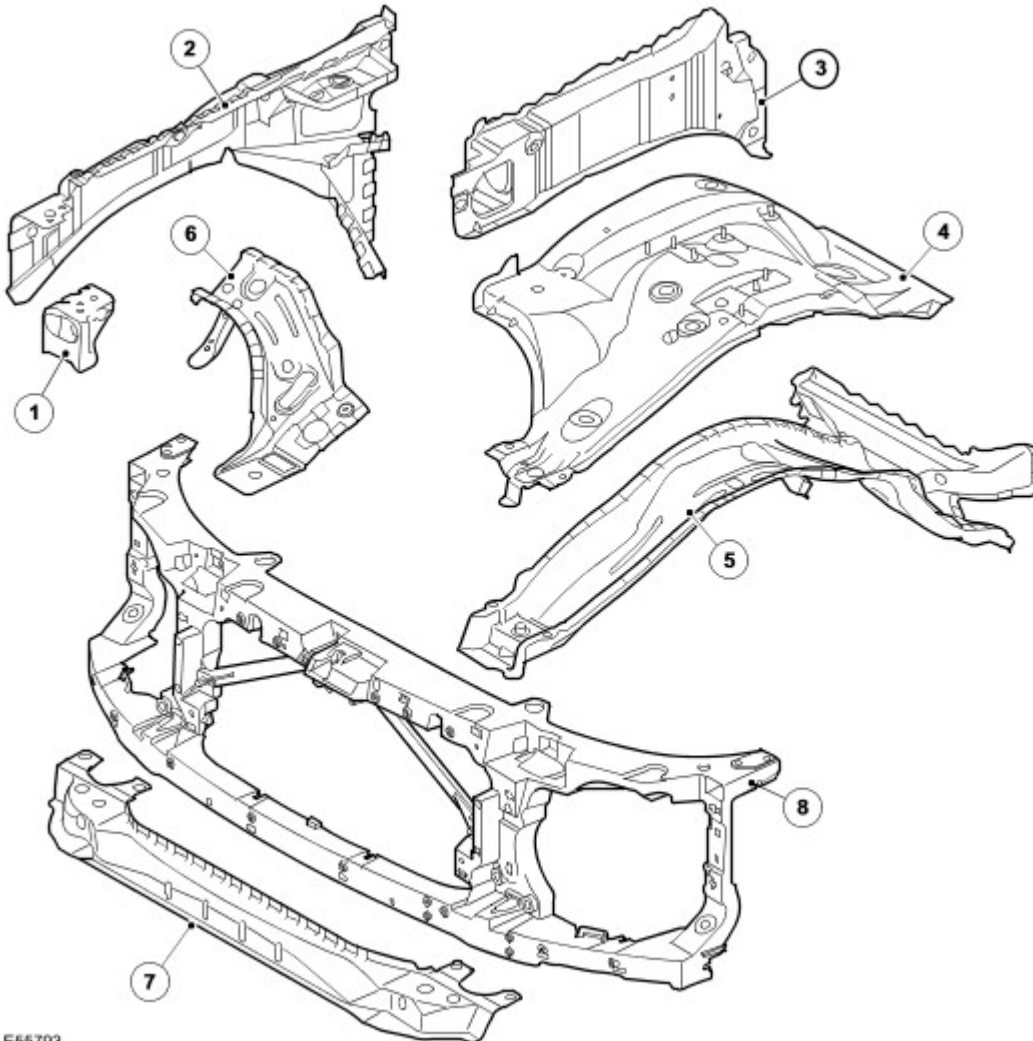


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Front End Sheet Metal

Front end service panels



E55793

Item	Description	Service part No
1	Fender apron panel closing.	R/H ABD780100 L/H ABD780110
2	Fender apron panel reinforcement.	R/H ABD780140 L/H ABD780150
3	Fender apron panel.	R/H ABD780220 L/H ABD780230
4	Front wheelhouse.	R/H ANJ780040 L/H ANJ780050
5	Front side member.	R/H AB1780040 L/H AB1780050
6	Front wheelhouse reinforcement.	R/H AWW780020 L/H AWW780030
7	Front crossmember.	ABC780060
8	Hood latch panel.	DIN500020

Time sechedules, front end

The following information shows the total time taken to replace single panels and complete assemblies. This time

includes removal of Mechanical, Electrical and Trim (MET) items, plus paint times based on Metallic Clear Over Base Paint.

The times shown were generated by Thatcham (the motor insurance repair and research centre) and are to be used as a guide only.

Single panel times

Panel Description	Petrol	Diesel
Hood	7.8	7.8
Hood latch panel	2.7	2.7
Front fender L/H	7.5	7.5
Front Fender R/H	7.5	7.5
Front Crossmember	6.0	6.0

Combination panel replacement times

The following panel combination times show the total time to remove/refit body panels, MET items and any paint process.

Combination panel times

Panel Description	Petrol	Diesel
Hood		
Front bumper		
Hood latch panel		
Front crossmember		
Front grille		
Front fender		
Total Time	17.6	17.6

Combination panel times

Panel Description	Petrol	Diesel
Hood		
Front bumper		
Hood latch panel		
Front crossmember		
Front grille		
Front fender L/H and R/H		
Total Time	18.1	18.1

Combination panel times

Panel Description	Petrol	Diesel
Body off integrated frame		

Hood		
Front bumper		
Hood latch panel		
Front side member		
Fender apron panel		
Fender apron panel reinforcement		
Front wheelhouse		
Front crossmember		
Front grille		
Front fender L/H and R/H		
Total Time	L/H 39.2 R/H 39.1	L/H 39.6 R/H 39.4

Combination panel times

Panel Description	Petrol	Diesel
Body off integrated frame		
Hood		
Front bumper		
Hood latch panel		
Front side member L/H and R/H		
Fender apron panel L/H and R/H		
Fender apron panel reinforcement L/H and R/H		
Front wheelhouse L/H and R/H		
Front crossmember		
Front grille		
Front fender L/H and R/H		
Total Time	48.8	49.2